



TECHNICAL INFORMATION



PSE 300 HD

Compact fully automatic fine cleaning economy system for stencils/screens



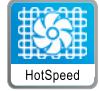
PSE 300 HD

Fully automatic PowerSpray® mono-tank compact system with 2-step process (cleaning/rinsing, drying)

Cleans Screens, stencils, solder carriers, misprints from SMD paste, flux, varnish, oil, dust, grease

Capacity: Screen, stencil, carrier, washing frame up to 770 x 850 mm (30 "x 33")

Part number: 0900PSE3HD-2

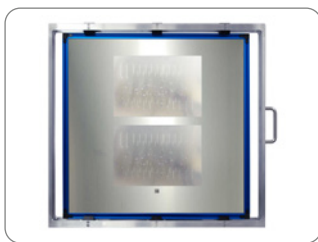


Certifications:

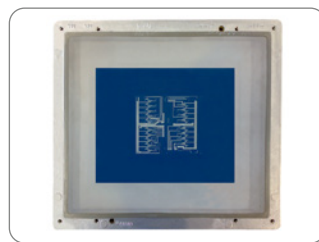
This water free operating system was certified in its basic version for its energy saving processing and for the standard integration of comprehensive safety features.

- * Compact mono-tank system with two-tank function and communicating detergent
- * Average process time: 30 min per stencil
- * Waterless/independent, no water/waste water connection necessary
- * Fully automatic 2-step process: cleaning/rinsing, drying with HotSpeed warm air
- * Vertical rotor system with two ASYNCHRO® spray rotors for thorough wetting (no blind spots)
- * Optimally suited (with option DeSealing) for the cleaning of coating carriers sealed with kolb CarrierSeal®
- * Process and service intervals PLC controlled with event issuing and software control via 3,5" touch screen
- * Process sections made of electrolysis and high temperature resistant elements
- * Safe installation close to the production line possible; no special protection required
- * Extremely compact - very small footprint

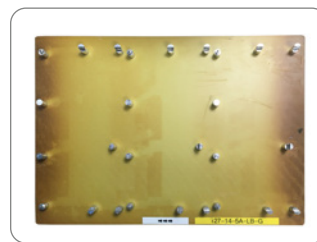
Key applications



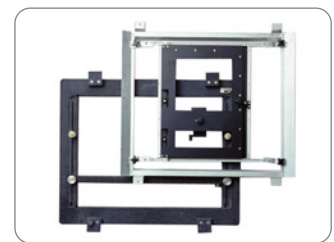
Screens



Stencils



CarrierSeal® sealed coating carriers



Solder carriers

The kolb PSE economy line is a quality series of advanced cleaning systems, which focuses on all essential criteria for a qualified cleaning process and therefore stands for attractive purchase prices.

The PSE 300 HD is an extremely compact first-rate performance PowerSpray® system designed and manufactured in Germany for smaller quantities with an intelligent 2-step process with HotSpeed warm air drying.

The PSE 300 HD delivers best possible cleaning of screens, stencils, misprints and solder frames, today a prerequisite for reproducible quality in production, the reduction of expensive production stand-stills and as well for high customer satisfaction.

Ideally suited as a cost-effective system especially for the easy, quick and thorough cleaning of coating residues from carriers protected with the innovative kolb CarrierSeal® sealing.

The cleaning system can be operated with all common electronics cleaning supplies (detergents/chemistry, etc.) which are approved by the manufacturer.








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Part number: 0900PSE3HD-2



Application overview

				
Not suitable	Most suitable	Optional suitable	Not suitable	Not suitable
PCBAs, Hybrids Power electronics Misprints	Stencils Screens Misprints (bare boards)	Solder carriers Solder masks Coating carriers	ESD Boxes Containers Magazines	Condensation traps Filters Steel sheets

Optional suitable applications can also be optimally realized with the appropriate options.

Cleaning/rinsing (key process 1): From the system tank a communicating cleaning and rinsing liquid is sucked by a magnetically coupled pump unit and routed with a controllable volume flow into the ASYNCHRO® spray rotors with special nozzles. Their geometry ensures a comprehensive and thorough cleaning, even in inaccessible and critical areas. The liquid is continuously filtered in circulation, so that the system progressively enters the rinsing process after removing the contamination.

Drying (key process 2): Drying is carried out by a HotSpeed warm air unit with fan and heating coil in a single air duct. The residual moisture on the product is evaporated at 40 - 45 °C (104 - 113 °F).

Cycle time: < 30 min., depending on contamination and detergent

Maintenance: The system has two large removable panels on the right and left side. The maintenance room contains, among other things, the pump-off unit, the optional decalcification cartridge with the mixing unit and the optional re-dosage unit with space for a 25-l detergent canister. The tank levels as well as pressure values and maintenance cycles are monitored by the PLC and displayed on the monitor.



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Main standard features

- PowerSpray® technology bundle: magnetically coupled S-Power pump unit, twofold ASYNCHRO® volume-spray rotor system with special nozzles
- EATON Programmable Logic Controller (PLC)
- High resolution 3.5" touch display
- Full flow coarse filter (process chamber)
- Fine filter for the cleaning/rinsing circuit
- ClosedLoop reprocessing of cleaning and rinsing fluid
- HotSpeed warm air drying
- Chamber exhaust system with extraction control and integrated condensate recovery system
- Safety features: safety interlock on the process chamber door, overheating protection for all heating and drying elements, end switches for all motor-driven valves and drives, personnel protection insulation
- Front cover made of stainless steel, hood, side and rear covers in powder coated steel
- Process sections made of electrolysis resistant elements

Main options

- Sediment filter for cleaning/rinsing tank



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Technical data

Technology base	kolb PowerSpray®
Capacity per process cycle	Screen, stencil, carrier, washing frame up to 770 x 850 mm (30"x 33")
Process chamber dimensions	W 350 ▪ D 920 ▪ H 920 mm (W 13.77" ▪ D 36.22" ▪ H 36.22")
Tank volume	100 l
Electrical supply	400 V, 16 A CEE plug, L1, L2, L3, N, PE/50 - 60 Hz
Power consumption	2.2 kW
Control system	SPS (EATON RTD)
Max. cleaning temperature*	50 °C (122 °F) - *max. temperature load for the tank circuit
Filter system	1. Full flow coarse filter < 2 mm (0.08"), 2. 20" fine filter (1 - 100 µm - process dependent)
Exhaust connection	Ø 160 mm (6.3"), exhaust capacity 200 - 300 m³/h (7,063 - 10,595 ft³/h)
Footprint	W 800, D 1,200 mm (W 31.49", D 47.24")
Operating condition room temperature	20 - 35 °C (68 - 95 °F)
Operating noise	63 dB(A)
Empty weight	300 kg (662 lbs)

