



TECHNICAL INFORMATION



AQUBE[®] XH6

Fully automatic high-end ultra-fine cleaning system for assemblies/printed circuit boards



AQUBE® XH6

Fully automatic high-end ultra-fine cleaning system with PowerSpray® technology

Cleans PCBAs, hybrids and misprints from flux residues, resin, copper, oxide and soldering support substances

Capacity: up to 264 equals 4.2 m² (45.2 ft²) eurocards in up to three variable drawer baskets

Part number: 0900AQ6XH-2

CLEANING TECHNOLOGY

Made in Germany

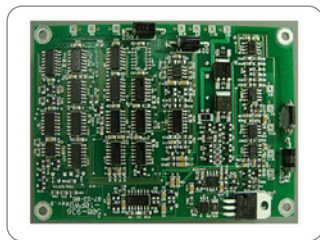


Certifications:

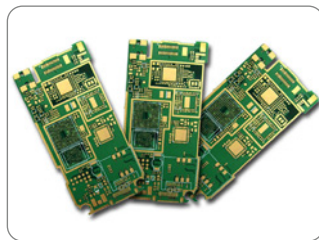
This system in its basic version was certified for its energy and water saving processing, for easy operability and for the standard integration of comprehensive safety features.

- * Three-tank system with three separate circuits
- * Average process time: 60 min/cycle = approx. 14 s per eurocard
- * Smart Factory ready: remote control, traceability (PLC data scanning and memorizing)
- * Fully automatic 4-step (optional up to 5step) process: cleaning, (MediumWipe®), rinsing (tap water), DI-/DM-water rinsing, VMH®-TurboDigital hot air evaporative drying
- * Horizontal PTFE-mounted rotor system with up to six ASYNCHRO® spray rotors for thorough wetting (no blind spots)
- * Heater cleaning tank A, automatic water change for the rinsing circuit, DI water system, DI-bypass processing, water measuring unit (ion contamination measurement), ion exchanger and fine filter systems as standard
- * Processes and service intervals PLC controlled with event issuing and software control via touch screen
- * Suitable for high temperature cleaning and rinsing up to 80 °C (176 °F)
- * High capacity on a small footprint, fast and easy maintenance

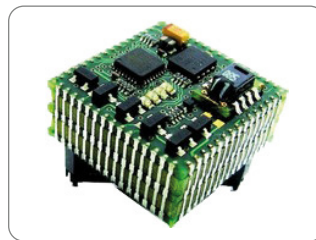
Key applications



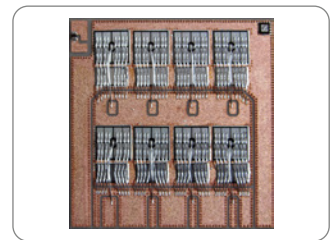
Assembled PCBs



Hybrids (HDI)



Hybrids (SiPs)



DCBs

AQUBE® XH6 is a fully automatic high-end ultra-fine cleaning system for assemblies/printed circuit boards/PCBs, hybrids and DCBs as well as single-sided misprints with a capacity of up to 264 (4.2 m²/45,2 ft²) eurocards and a relative cleaning time of approx. 14 seconds per card per cleaning cycle.

The configuration with a large process chamber, three parallel working tanks and three separate circuits, up to 80 °C cleaning temperature and up to 120 °C drying temperature as well as ClosedLoop water treatment ensures short cycle times and low operating costs, which make the AQUBE® XH6 the economically perfect choice for the qualified cleaning of PCBAs and DCBs.

The compact, easy-to-operate and easy-to-maintain system is Smart Factory ready and pre-equipped for extended water management.

The cleaning system can be operated with all common electronics cleaning supplies (detergents/chemistry, etc.) which are approved by the manufacturer.

Performance description of a fully equipped system. All rights for changes reserved that lead to technical improvement.

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AQUBE® XH6

Fully automatic standard ultra-fine cleaning system for mass cleaning of PCBAs, hybrids, DCBs

Part number: 0900AQ6XH-2



Application overview

				
Most suitable	Not suitable	Optional suitable	Optional suitable	Not suitable
PCBAs, Hybrids Power electronics Misprints (mounted)	Stencils Screens Misprints (bare boards)	Solder frames Solder carriers Solder masks	ESD Boxes Containers Magazines	Condensation traps Filters Steel sheets

Optional suitable applications can also be optimally realized with the appropriate options.

Cleaning (key process 1): From the cleaning tank A (TA) the cleaner liquid is sucked by a magnetically coupled pump unit and routed with a controllable volume flow through a separate circuit into the PTFE-mounted ASYNCHRO® stainless steel spray rotors with special nozzles. Their geometry ensures a comprehensive and thorough cleaning, even in inaccessible and critical areas. After the washing procedure, the valve switchover of the process chamber undocks the cleaning circuit until the next process run.

MediumWipe® (optional intermediate process): The remaining cleaner is blown off from the clean products and blown out of the cleaner circuit and recirculated into the cleaning tank before the valve switchover closes.

Rinsing with tap water (key process 2): From the first rinsing tank B (TB), the water is pumped through the separate second circuit into the spray rotors. For information: Tap water has (compared to DI-/DM-water) the advantage of lower surface tension and thus flushes also critical points as low standoffs more efficient.

MediumWipe® (optional intermediate process): The remaining water is blown off from the products and blown out of the cleaner circuit and recirculated into the rinsing tank (TB).

Clear rinsing with DI-/DM-water (key process 3): The DI-/DM-water is produced in an integrated MB-cartridge from tap water and kept in the second rinsing tank C (TC). Through the third cycle it flushes conducting ions of the preliminary processes. This process is repeated automatically until the remaining amount of ions falls below the programmed value.

MediumWipe® (optional intermediate process): Blowing off and recirculating the remaining DI-/DM-water into the rinsing tank (TC).

Drying (key process 4): The clean products are dried with the patented VMH® - (Venturi Mixed Hot air) technology. A high volume flow of normal circulating air is blown into a venturi nozzle. The resulting differential pressure there (passively) sucks on a small amount of very high temperature air. The resulting air mixture provides for uniformly high drying temperature - adjustable between 45 and 120 °C (113 and 248 °F) - all over the process chamber. Further advantages are robustness and low cost of ownership. Energy is only needed for a fan and the heating of a very small amount of air; the rest is executed by pressure differences and air duct geometry.

Maintenance: The system has recessed removable panels for quick and easy maintenance. In the maintenance area among others are the pump-out set, the re-dosage unit with space for a 25 liter detergent container and an optional re-dosing unit for a 5 l additive container as well as the MB cartridge for DI-/DM-water processing. Tank levels as well as pressure values and maintenance cycles are monitored by the PLC and displayed on the touch screen.



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Main standard features

- ☐ PowerSpray®-technology bundle: magnetically coupled XL-Power (tank A) and S-Power (tank B, tank C) pump units, lower VA drawer basket, twofold ASYNCHRO® volume-spray rotors ysterm with low maintenance PTFE-mounted stainless steel rotors and special nozzles, "Option100" software program (100 freely selectable process programs)
- ☐ PolyPower® pump-nozzle configuration with power pump unit
- ☐ EATON Programmable Logic Controller (PLC) with module extension for special programming and technology extensions
- ☐ Smart Factory ready Premium: for remote control (see options) and traceability with retractable touch monitor and integrated industry PC (see options)
- ☐ High resolution 10" (1,024 x 600 px) display with multi-touch and intuitive process view
- ☐ Fourfold alternating LED status light bar integrated in the system frame
- ☐ Function package PCBA Cleaning (incl. option automatic water change for rinsing circuit/tank C with lifting unit, option heater cleaning tank (TA), function package DI water system (incl. DI-/DM-water measuring unit (residual ion contamination measurement), DI-bypass processing, ion exchanger cartridge, cartridge deaerator)
- ☐ Full flow coarse filter (process chamber)
- ☐ Function package Fine Filter System Tank A (incl. XL-Power pump unit for the cleaning circuit, fine filter system for the cleaning tank A (TA))
- ☐ Fine filter for the rinsing circuit/rinsing tank B (TB)
- ☐ ClosedLoop reprocessing of cleaning and rinsing fluids
- ☐ Automatic re-dosage unit for 25 l detergent container
- ☐ VMH® TurboDigital hot air evaporative drying (control range approx. 45 - 120 °C/113 - 248 °F)
- ☐ ESD grounding point for the operating personnel
- ☐ Integrated VaporStop in the exhaust air unit
- ☐ Safety features: safety interlock on the process chamber door, overflow alarm for all tank sections, overheating protection for all heating and drying elements, end switches for all motor-driven valves and drives, personnel protection insulation
- ☐ Removable side doors for quick and easy maintenance
- ☐ Doors, cladding and hinges enclosed without edges, depot for traceability scanner and monitor in the side wall recessed
- ☐ Process sections made of electrolysis resistant elements



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Main options

- ☐ Function package High-Temperature Application (incl. process chamber heat insulation and In-VaporStop temperature stabilization)
- ☐ Function package WPCL IU Wastewater Recycling Unit (incl. WPCL IU SYMBIO® module, option automatic re-dosing unit for 5 l additive canister, 3 ion exchanger cartridges, 3 cartridge deaerators, overflow protection for external IBC container)
- ☐ Function package WPSD IU Wastewater Treatment Unit (incl. WPSD IU SYMBIO® module, pH-lowering unit with pH measuring probe, pH re-dosing, control valves, two heavy metal adsorber cartridges, two cartridge deaerators)
- ☐ Function package Online Cleaner Regulation (incl. brix monitor for refraction measurement, automatic re-dosing of the cleaner, flow meter, dosing ball valve)
- ☐ Function package Traceability "Basic" (incl. SPC data scanner, data backup in CSV file, backup via SD card (via slot in the PLC))
- ☐ Function package Traceability "Comfort" (incl. PLC data scanner and retractable touch monitor and industrial PC with Intel processor)
- ☐ Function package QuickChange (incl. SlideIn quick-loading feeder unit, upper wash basket with PTFE-mounted ASYNCHRO® TopDown stainless steel double rotors with special nozzles and SpeedLoad cart to accommodate of two feeder units)
- ☐ Automatic re-dosage unit for 5 l additive container
- ☐ Decalcification unit for reducing the lime content in the rinsing water (tap water) circuit/rinsing tank B (TB)
- ☐ Air filter unit for filtering the drying air according to filter class F7
- ☐ MediumWipe® unit for further optimization of detergent and rinsing fluid use
- ☐ Upper & middle VA drawer basket with ASYNCHRO® PTFE-mounted stainless steel TopDown-double rotors with special nozzles
- ☐ Permanent automatic rotor run control
- ☐ QuickConnect rotor quick-clamping system for fast insertion or removal of the rotors
- ☐ Remote control (browser-based control/monitoring via mobile device or PC)
- ☐ RMA Remote Maintenance Assistance (factory-controlled maintenance support)
- ☐ Paint of choice (frame rack, coverings and hood)
- ☐ X-Power pump units for the rinsing circuits/rinsing tanks B and C (TB, TC)
- ☐ XXL pump unit for the cleaning circuit/cleaning tank A (TA)t



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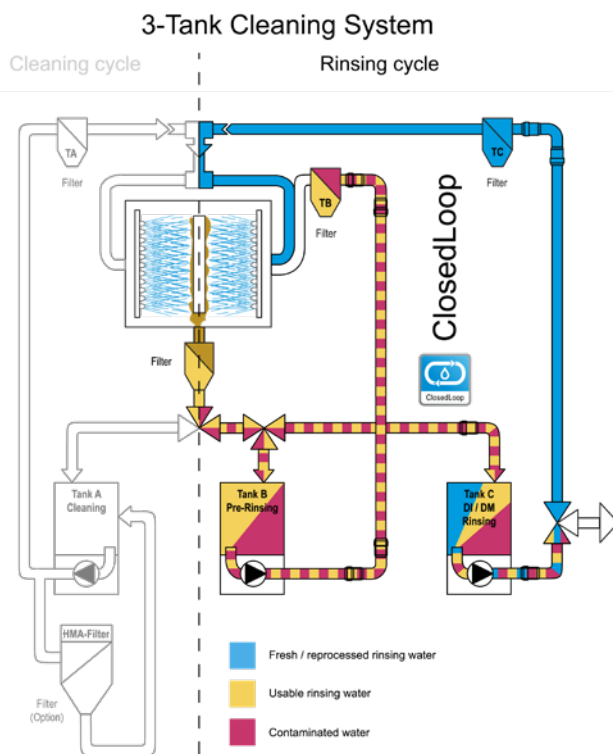
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CLEANING TECHNOLOGY

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Internal rinse water processing (standard)



Options for water management*

WPSD IU SYMBIO® module

Processes mandatory disposable sewage water to be discharged into a public sewage network

WPCL IU SYMBIO® module

Recycles DI-/DM-water for recirculation and multiple reuse in the cleaning systems clear rinsing cycle

* Operating companies of industrial cleaning systems are responsible for proper disposal of wastewater/rinse water and (wasted) cleaning detergent. Further information on wastewater management at www.kolb-ct.com/systems/water-management/, consulting requests to info@kolb-ct.com



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Technical data

Technology base	kolb PowerSpray®
Capacity	264 (4,2 m²/45.2 ft²) eurocards
Process chamber dimensions	B 540 ▪ H 710 ▪ T 590 mm (W 24.26" ▪ H 27.95" ▪ D 23.23")
Usable space lower basket only	H 500 ▪ T 470 mm (H 19.68" ▪ D 18.5")
Usable space utilizing two baskets	H 270 ▪ T 470 mm (H 10.63" ▪ D 18.5") (two times)
Usable space utilizing three baskets	H 150 ▪ T 470 mm (H 5.9" ▪ D 18.5") (three times)
Volume tank A (cleaning),	95 l
Volume tank B (rinsing)	65 l
Volume tank C (DI-/DM-rinsing)	105 l
Power supply/Power consumption	400 V AC, 16 A, CEE plug - 3 Ph - 50 or 60 Hz/8.3 kW
Control system	PLC (EATON)
Temperature load	up to 80 °C (176 °F)
Control range drying	approx. 45 - 120 °C (113 - 248 °F)
Filter system	1. Full flow coarse filter < 2mm (0.08"), 2. 20" fine filter (1 - 100 µm - process dependent)
Supply connection 1 (tap water)	> 18 °C, 1/2" hose with 30µm water filter (on-site inlet water quality, pressure 3 - 4 bar, < 250 - 350 µS conductivity (< 10° dH) or descaling unit option. Do not use a softening/soft water system in the inlet)
Supply connection 2 (DI/DM water)	> 18 °C, 1/2" hose with 30µm water filter (DI-net provided by customer or bridging to tap water)
Supply connection 3 (compressed air)	6 - 8 bar (87 - 116 psi) - 100 l/min for option MediumWipe®, connection for 8 mm (0.31") compressed air hose
Rinse water drain connection	(with integrated pump-out system) connection for 1" hose
Exhaust connection	Ø 160 mm (6.3"), exhaust capacity 200 - 300 m³/h (7,063 - 10,595 ft³/h)
Foot print/Empty weight/Operating noise	1,400 x 1,240 mm (55.12" x 48.82")/520 kg (1,147 lbs)/63 dB(A)

